INDUSTRIAL COMPUTER SOURCE®

Model ACB4
Product Manual

MANUAL NUMBER : 00750-104-15C

FORWARD

This product manual provides information to install, operate and or program the referenced product(s) manufactured or distributed by Industrial Computer Source. The following pages contain information regarding the warranty and repair policies.

Technical assistance is available at: **1-800-480-0044**.

Manual Errors, Omissions and Bugs: A "Bug Sheet" is included as the last page of this manual. Please use the "Bug Sheet" if you experience any problems with the manual that requires correction.

NOTE

This page intentionally left blank

Guarantee

A thirty day money-back guarantee is provided on all **standard** products sold. **Special order products** are covered by our Limited Warranty, _however they may not be returned for refund or credit_. _EPROMs, RAM, Flash EPROMs or other forms of solid electronic media are not returnable for credit - but for replacement only. Extended Warranty available. Consult factory._

Refunds

In order to receive refund on a product purchase price, the product must not have been damaged by the customer or by the common carrier chosen by the customer to return the goods, and the product must be returned complete (meaning all manuals, software, cables, etc.) within 30 days of receipt and in as-new and resalable condition. The **Return Procedure** must be followed to assure prompt refund.

Restocking Charges

Product returned _after_ 30 days, and _before_ 90 days, of the purchase will be subject to a **minimum** 20% restocking charge and any charges for damaged or missing parts.

Products not returned within 90 days of purchase, or products which are not in as-new and re-saleable condition, are not eligible for credit return and will be returned to the customer.

Limited Warranty

One year limited warranty on all products sold with the exception of the "Performance Series" I/O products, which are warranted to the original purchaser, for as long as they own the product, subject to all other conditions below, including those regarding neglect, misuse and acts of God. Within one year of purchase, Industrial Computer Source will repair or replace, at our option, any defective product. At any time after one year, we will repair or replace, at our option, any defective "Performance Series" I/O product sold. This does not include products damaged in shipment, or damaged through customer neglect or misuse. Industrial Computer Source will service the warranty for all standard catalog products for the first year from the date of shipment. After the first year, for products not manufactured by Industrial Computer Source, the remainder of the manufacturer's warranty, if any, will be serviced by the manufacturer directly.

The **Return Procedure** must be followed to assure repair or replacement. Industrial Computer Source will normally return your replacement or repaired item via UPS Blue. _Overnight delivery or delivery via other carriers is available at additional charge._

The limited warranty is void if the product has been subjected to alteration, neglect, misuse, or abuse; if any repairs have been attempted by anyone other than Industrial Computer Source or its authorized agent; or if the failure is caused by accident, acts of God, or other causes beyond the control of Industrial Computer Source or the manufacturer. Neglect, misuse, and abuse shall include any installation, operation, or maintenance of the product other than in accordance with the owners' manual.

No agent, dealer, distributor, service company, or other party is authorized to change, modify, or extend the terms of this Limited Warranty in any manner whatsoever. Industrial Computer Source reserves the right to make changes or improvements in any product without incurring any obligation to similarly alter products previously purchased.

Shipments not in compliance with this Guarantee and Limited Warranty Return Policy will not be accepted by Industrial Computer Source.

Return Procedure

For any Limited Warranty or Guarantee return, please contact Industrial Computer Source's Customer Service at **1-800-480-0044** and obtain a Return Material Authorization (RMA) Number. All product(s) returned to Industrial Computer Source for service or credit **must** be accompanied by a Return Material Authorization (RMA) Number. Freight on all returned items **must** be prepaid by the customer who is responsible for any loss or damage caused by common carrier in transit. Returns for Warranty **must** include a Failure Report for each unit, by serial number(s), as well as a copy of the original invoice showing date of purchase.

> To reduce risk of damage, returns of product must be in an Industrial Computer Source shipping container. If the original container has been lost or damaged, new shipping containers may be obtained from Industrial Computer Source Customer Service at a nominal cost.

Limitation of Liability

In no event shall Industrial Computer Source be liable for any defect in hardware or software or loss or inadequacy of data of any kind, or for any direct, indirect, incidental, or consequential damages in connection with or arising out of the performance or use of any product furnished hereunder. Industrial Computer Source liability shall in no event exceed the purchase price of the product purchased hereunder. The foregoing limitation of liability shall be equally applicable to any service provided by Industrial Computer Source or its authorized agent.

Some *Sales Items* and *Customized Systems* are **not** subject to the guarantee and limited warranty. However in these instances , any deviations will be disclosed prior to sales and noted in the original invoice. ***Industrial Computer Source reserves the right to refuse returns or credits on software or special order items.***

Table of Contents

CE Declaration of Conformity

List of Figures

List of Tables

Current Revision 15C

August 1997

Chapter 1: Introduction

Overview

The Model ACB4 provides the PC with two high speed RS-530/422/485 sync/async ports. The ACB4 can be used in a variety of sophisticated communications applications such as SDLC, HDLC, X.25, and high speed async.

What's Included

The ACB4 is shipped with the following items. If any of these items are missing or damaged, contact the supplier.

- ACB4 Serial Interface Adapter
- 3.5" ACB Developers Toolkit Diskette
- Channel B Interface Cable
- User Manual

Factory Default Settings

The ACB4 factory default settings are as follows:

Base Address	DMA Channels	IRQ	Electrical Specification
238	TX: 1/RX: 3	5	RS-530/422

To install the ACB4 using factory default settings, refer to the section on Installation.

For your reference, record installed ACB4 settings below:

Base Address	DMA Channel	IRQ	Electrical Specification

This page intentionally left blank

Chapter 2: Card Setup

The ACB4 contains several jumper straps for each port which must be set for proper operation.

Address Selection

The ACB4 occupies 8 consecutive I/O locations. A DIP-switch (SW1) is used to set the base address for these locations. The ACB4 can reside in any I/O location between 100 and 3F8 Hex. Be careful when selecting the base address as some selections conflict with existing PC ports. The following table shows several examples that usually do not cause a conflict.

Address	Binary		Switch Position Settings						
	A9　　　　A0	1	2	3	4	5	6	7
238-23F	1000111XXX	OFF	ON	ON	ON	OFF	OFF	OFF
280-288	1010000XXX	OFF	ON	OFF	ON	ON	ON	ON
2A0-2A8	1010100XXX	OFF	ON	OFF	ON	OFF	ON	ON
2E8-2EF	1011101XXX	OFF	ON	OFF	OFF	OFF	ON	OFF
300-308	1100000XXX	OFF	OFF	ON	ON	ON	ON	ON
328-32F	1100101XXX	OFF	OFF	ON	ON	OFF	ON	OFF
3E8-3EF	1111101XXX	OFF	OFF	OFF	OFF	OFF	ON	OFF

Table 1: Address Selection Table

The following illustration shows the correlation between the DIP-switch setting and the address bits used to determine the base address. In the example below, the address 300 Hex through 307 Hex is selected. 300 Hex = 11 0000 0XXX in binary representation.
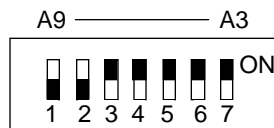
Figure 1: DIP-switch Illustration

Note: Setting the switch "On" or "Closed" corresponds to a "0" in the address, while leaving it "Off" or "Open" corresponds to a "1".

The relative I/O address of the 85230 SCC registers is as follows:

Base+0 Channel A Data Port

Base+1 Channel A Control Port

Base+2 Channel B Data Port

Base+3 Channel B Control Port

Base+4 Board Control/Status Port

Where "Base" is the selected board base address.

IRQ Selection (Header E8)

The ACB4 has an interrupt selection jumper which should be set prior to use, if an interrupt is required by your application software. Consult the user manual for the application software being used to determine the proper setting.

Positions "**M**" & "**N**" allow the user to select a single interrupt per port mode or a shared interrupt mode. The "**N**" selects the single interrupt per port mode. The "**M**" selects the shared interrupt mode, which allows more than one port to access a single IRQ, and indicates the inclusion of a 1K ohm pull-down resistor required on one port when sharing interrupts.

The diagram below shows IRQ 5 selected in a shared configuration. If no interrupt is desired, remove both jumpers.

E8

2 3 4 5 N M
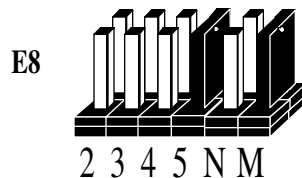
2/9   Selects IRQ2/9

3   Selects IRQ3

4   Selects IRQ4

5   Selects IRQ5

N   Selects Normal (1 IRQ Per Board) IRQ Mode

M   Selects "Multi-IRQ" (Shared) IRQ Mode

Figure 2: Header E8, IRQ Selection (Shown in Factory Default)

Note: The actual silk-screen for the ACB4 may have a "2" in place of the IRQ "2/9" selection.

DMA Options

Headers E3 and E5 select the **D**irect **M**emory **A**ccess (DMA) mode of operation for the ACB4. Channel A of the SCC can operate in either half-duplex or full duplex DMA mode. Full duplex DMA can transmit and receive data simultaneously. Half-duplex DMA can transmit or receive data, but not in both directions simultaneously. Refer to Page 6 for the most common DMA settings.

Note: If DMA is not used, remove all of the jumpers on E3 and E5.

Header E3
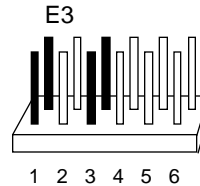
1	DACK 1 Or 3 Acknowledge For Two Channel Mode
2	Two Channel A/B Mode A3B1
3	Two Channel A/B Mode A1B3
4	On = Ch. A Only / Off = Ch. B Only
5	DACK 3 DMA Acknowledge Channel 3
6	DACK 1 DMA Acknowledge Channel 1

Figure 3: Header E3 (Factory Default Settings)

Header E5
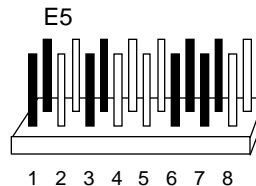
1	SCC Channel A or B can use DMA Channel 3
2	SCC Channel A only can use DMA Channel 3
3	SCC Channel A or B can use DMA Channel 1
4	SCC Channel A only can use DMA Channel 1
5	SCC Channel B Enable for Half Duplex DMA Transfers
6	SCC Channel A, DMA Channel 1 & 3 for Full Duplex Transfers
7	DMA Tri-State drivers permanently enabled
8	DMA Tri-State drivers enabled by status / control port bit 7

Figure 4: Header E7 (Factory Default)

Positions 7 and 8 of Header E7 enable or disable DMA operation. A jumper "ON" position 7 permanently enables the DMA tri-state drivers. A jumper "ON" position 8 places DMA under software control via the DMA enable control port bit (located at (Base+4)). ***Removing the jumper disables the drivers, and no DMA can be performed.***

Note: The power-on reset signal disables the DMA enable signal. A jumper placed in position 7 of E7 will override any software use of the DMA enable/disable status port bit.

Option	Jumpers on E3	Jumpers on E5	Program 8530
No DMA	None	None	N/A
Single Channel DMA (Half Duplex only)			
CH A DMA CH 1 Half Duplex CH B No DMA	4,6	4,5	WAIT/REQ A
CH A DMA CH 1 Half Duplex CH B No DMA	4,5	2,5	WAIT/REQ A
CH B DMA CH 1 Half Duplex CH B No DMA	6 only	3,5	WAIT/REQ B
CH B DMA CH 1 Half Duplex CH A No DMA	5 only	1,5	WAIT/REQ B
Full Duplexusing both DMA Channels 1 and 3			
CH A DMA CH 1 Receive Data CH A DMA CH 3 Transmit Data	1,4	1,4,6	WAIT/REQ A DTR/REQ A
CH A DMA CH 3 Receive Data CH A DMA CH 1 Transmit Data	1,4	2,3,6	WAIT/REQ A DTR/REQ A

Table 2: Commonly Used DMA Options

Remember that E5 positions 7 and 8 enable or disable DMA operation.

Headers E1 and E2

Headers E1 and E2 set the input/output clock modes for the transmit clock (TXC), as well as the RS-485 enable/disable. E1 sets the clock mode for the SCC Channel B (Port 2), while E2 sets the clock mode for the SCC channel A (Port 1).

		TX	RX	TX	RX		

E1, E2

Silkscreen: E I O I O O O O O

Table: 1 2 3 4 5 6 7 8 9
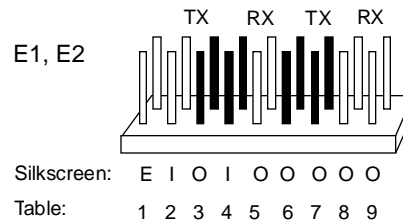
1	Enable (for RS-485 mode only)
2	Transmit Clock Input (TXC In on pins 12 and 15 of the DB-25)
3*	Transmit Clock Output (TXC Out on pins 12 and 15 of the DB-25)
4*	Receive Clock Input (RXC In on pins 17 and 9)**
5	Not Used (Leave Jumper Off)
6*	Transmit Clock Output (TXC Out on pins 12 and 15 of the DB-25)
7*	Transmit Clock Output (TXC Out on pins 12 and 15 of the DB-25)
8	Not Used (Leave Jumper Off)**
9	Not Used (Leave Jumper Off)**

Figure 5: Header E5 Clock Input/Output Modes

*Factory default

**These jumpers are always configured in this manner and should not be removed or replaced.

Note: The TXC pins (12 and 15) can be programmed as either an input or an output. The TSET pins (11 and 24) will always echo the TXC pins, regardless of whether the TXC pins are selected as an input or an output.

RS-485 Enable

To enable the driver in RS-485 mode, place a jumper over position 1 on E1 for port 2 and position 1 on E2 for port 1, then assert RTS (Write Register 5 position D1=1) to transmit and de-assert RTS (Write Register 5 position D1=0) when finished transmitting. To permanently enable the driver (normal EIA-530/RS-422 point to point mode), remove jumper at position 1 on E1 and E2. Half-duplex two-wire operation is also possible by connecting TX+ to RX+ and TX- to RX- in the cable hood. The unused EIA-530 signals can be left disconnected or floating, as they have pull-up/pull-down resistors to provide an "On" condition, if not connected.

This page intentionally left blank

Manual Number: 00750-104-15

Chapter 3: Installation

The ACB4 can be installed in any of the PC expansion. The ACB4 contains several jumper straps for each port which must be set for proper operation.

1. Turn off PC power. Disconnect the power cord.
2. Remove the PC case cover.
3. Locate two available slots and remove the blank metal slot covers.
4. Install the Channel B cable into Box Header E4. This cable is keyed to prevent improper installation. Gently insert the ACB4 into the slot. Make sure that the adapter is seated properly. Attach the Channel B cable to the adjacent slot with the retaining screw. (If Channel B of the ACB4 is not used, the adapter cable is not required).
5. Replace the cover.
6. Connect the power cord.

Installation is complete.

This page intentionally left blank

Chapter 4: Technical Description

The ACB4 utilizes the Zilog 85230 **E**nhanced **S**erial **C**ommunications **C**ontroller (ESCC). This chip features programmable baud rate, data format and interrupt control, as well as DMA control. Refer to the SCC Users Manual for details on programming the SCC 85230 chip.

Features

- Two channels of sync/async communications using 8530 chip
- DMA supports data rate greater than 1 million bps (bits per second)
- Select-able Port Address, IRQ level (2/9,3,4,5), and DMA channel (1 or 3)
- EIA-530/422 interface with full modem control supports TD, RD, RTS, CTS, DSR, DCD, DTR, TXC, RXC, LL, RL, TM signals
- Jumper options for clock source
- Software programmable baud rate

Internal Baud Rate Generator

The baud rate of the SCC is programmed under software control. The standard oscillator supplied with the board is 7.3728 MHz. However, other oscillator values can be substituted to achieve different baud rates.

Programming The ACB4 Control/Status Port

The ACB4 occupies eight **I**nput/**O**utput (I/O) addresses. The first four are used by the SCC chip, while the fifth address ((Base+4)) is the address of the on-board **Control/Status Port.** This port is used to set the **D**ata **T**erminal **R**eady (DTR) signal, to enable or disable DMA under program control, and to monitor the **D**ata **S**et **R**eady (DSR) input signals from the modem. The following table lists bit positions of the Control/Status port.

Bit	Output Port Bits		Input Port Bits	
0	DTR A	1=On, 0=Off	DSR A	1=On, 0=Off
1	DTR B	1=On, 0=Off	DSR B	1=On, 0=Off
2-6	Not Used		Not Used	
7	DMA Enable	1=On, 0=Off	Not Used	

Figure 3: Status/Control Register Bit Definitions

Software Examples

Function	Program Bits
Turn On CH A DTR	Out Base+4, XXXX XXX1
Turn On CH B DTR	Out Base+4, XXXX XX1X
Turn Off CH A DTR	Out Base+4, XXXX XXX0
Turn Off CH B DTR	Out Base+4, XXXX XX0X
Turn On CH A LL	Out Base+4, XXXX X1XX
Turn On CH B LL	Out Base+4, XXX1 XXXX
Turn On CH A RL	Out Base+4, XXXX 1XXX
Turn On CH B RL	Out Base+4, XX1X XXXX
Turn Off CH A LL	Out Base+4, XXXX X0XX
Turn Off CH B RL	Out Base+4, XX0X XXXX
Enable DMA Drivers	Out Base+4, 1XXX XXXX
Disable DMA Drivers	Out Base+4, 0XXX XXXX
Test CH A DSR	In Base+4, Mask=0000 0001
Test CH B DSR	In Base+4, Mask=0000 0010
Test CH A TM	In Base+4, Mask=0000 0100
Test CH B TM	In Base+4, Mask=0001 0000

Table 4: Status Register Examples

Connector P1 and P2 Pin Assignments

Signal		Name	Pin#	Mode
GND		Ground	7	Input RS-422
RDB	RX+	Receive Positive	16	Input RS-422
RDA	RX-	Receive Negative	3	Input RS-422
CTSB	CTS-+	Clear to Send Pos.	13	Input RS-422
CTSA	CTS-	Clear to Send Neg.	5	Input RS-422
DSRB	DSR-+	Data Set Ready Pos.	22	Input RS-422
DSRA	DSR-	Data Set Ready Neg.	6	Input RS-422
DCDB	DC-D+	Data Carr. Detect Pos.	10	Input RS-422
DCDA	DC-D-	Data Carr. Detect Neg.	8	Input RS-422
TDB	TX+	Transmit Pos.	14	Output RS-422
TDA	TX-	Transmit Neg.	2	Output RS-422
RTSB	RTS+	Req. to Send Pos.	19	Output RS-422
RTSA	RTS-	Req. to Send Neg.	4	Output RS-422
DTRB	DTR-+	Data Term. Ready Pos.	23	Output RS-422
DTRA	DTR-	Data Term. Ready Neg.	20	Output RS-422
TXCB	TXC-+	Transmit Clock Pos.	12	Input or Output
TXCA	TXC-	Transmit Clock Neg.	15	Input or Output
RXCB	RXC-+	Receive Clock Pos.	9	Input Only
RXCA	RXC-	Receive Clock Neg.	17	Input Only
TSETB	TSE-T+	Terminal Timing Pos.	11	Output
TSETA	TSE-T-	Terminal Timing Neg.	24	Output
LL		Local Loop Back	18	Output (for testing)
RL		Remote Loop Back	21	Output (for testing)
TM		Test Mode	25	Input

Table 5: Connector P1 and P2 Assignments

RS-530/422/485 Line Termination

Typically, each end of the RS-530/422/485 bus must have line terminating resistors. A 100 ohm resistor is across each RS-530/422/485 input in addition to a 1K ohm pull-up/pull-down combination that bias the receiver inputs.

The RS-530 specification calls for a 100 ohm 1/2 watt resistor between the signal ground and the chassis ground. On the IBM PC, these two grounds are already connected together, therefore this resistor is omitted.

How to remain CE Compliant

In order for machines to remain CE compliant, only CE compliant parts may be used. To keep a chassis compliant it must contain only compliant cards, and for cards to remain compliant they must be used in compliant chassis. Any modifications made to the equipment may affect the CE compliance standards and should not be done unless approved in writing by Industrial Computer Source.

The Model ACB4 is designed to be CE Compliant when used in an CE compliant chassis. Maintaining CE Compliance also requires proper cabling and termination techniques. The user is advised to follow proper cabling techniques from sensor to interface to ensure a complete CE Compliant system. Industrial Computer Source does not offer engineering services for designing cabling or termination systems. Although Industrial Computer Source offers accessory cables and termination panels, it is the user's responsibility to ensure they are installed with proper shielding to maintain CE Compliance.

Chapter 5: Specifications

Environmental Specifications

Specification	Operating	Storage
Temperature Range	0° to 50° C 32° to 122° F	-20° to 70° C -4° to 158° F
Humidity Range	0 to 90% R.H Non-Condensing	0 to 90% R.H Non-Condensing

Power Consumption

Supply Line ratings are in milliamps	
Supply Line	+5VDC
Rating (mA)	195mA

Mean Time Between Failures (MTBF)

Greater than 150,000 hours. (Calculated)

Phyisical Dimensions

Board length = 6.2 inches.

Board Width including Goldfingers = 4.2 inches.

Please see Appendix G for board layout and dimensions.

This page intentionally left blank

Manual Number: 00750-104-15

Appendix A: Troubleshooting

An ACB Developers Toolkit Diskette is supplied with the adapter and will be used in the trouble-shooting procedures. By using this diskette and following these simple steps, most common problems can be eliminated without the need to call Technical Support.

1. Identify all I/O adapters currently installed in your system. This includes your on-board serial ports, controller cards, sound cards etc. The I/O addresses used by these adapters, as well as the IRQ (if any) should be identified.

2. Configure your ACB adapter so that there is no conflict with currently installed adapters. No two adapters can occupy the same I/O address.

3. Make sure the ACB adapter is using a unique IRQ. While the adapter does allow the sharing of IRQ's, many other adapters (i.e. SCSI adapters & on-board serial ports) <u>do not</u>. The IRQ is typically selected via an on-board header block. Refer to the section on Card Setup for help in choosing an I/O address and IRQ.

4. Make sure the ACB adapter is securely installed in a motherboard slot.

5. Use the supplied diskette and User Manual to verify that the ACB adapter is configured correctly. The supplied diskette contains a diagnostic program "SSDACB" that will verify if an adapter is configured properly. This diagnostic program is written with the user in mind and is easy to use. Refer to the "UTIL.txt" file found in the \UTIL sub-directory on the supplied diskette for detailed instructions on using "SSDACB".

The following are known I/O conflicts:

*   The 278 and 378 settings may conflict with your printer I/O adapter.
*   3B0 cannot be used if a Monochrome adapter is installed.
*   3F8-3FF is typically reserved for COM1:
*   2F8-2FF is typically reserved for COM2:
*   3E8-3EF is typically reserved for COM3:
*   2E8-2EF is typically reserved for COM4:. This is a valid setup option for the ACB4. However, since only 10 address lines are actually decoded, a possible conflict with an advanced video card emulating the IBM XGA adapter (8514 register set) may occur.

This page intentionally left blank

Appendix B: Electrical Interface

RS-422

The RS-422 specification defines the electrical characteristics of balanced voltage digital interface circuits. RS-422 is a differential interface that defines voltage levels and driver/receiver electrical specifications. On a differential interface, logic levels are defined by the difference in voltage between a pair of outputs or inputs. In contrast, a single ended interface, for example RS-232, defines the logic levels as the difference in voltage between a single signal and a common ground connection. Differential interfaces are typically more immune to noise or voltage spikes that may occur on the communication lines. Differential interfaces also have greater drive capabilities that allow for longer cable lengths. RS-422 is rated up to 10 Megabits per second and can have cabling 4000 feet long. RS-422 also defines driver and receiver electrical characteristics that will allow 1 driver and up to 32 receivers on the line at once. RS-422 signal levels range from 0 to +5 volts. RS-422 does not define a physical connector.

RS-530

RS-530 (a.k.a. EIA-530) compatibility means that RS-422 signal levels are met, and the pin-out for the DB-25 connector is specified. The **E**lectronic **I**ndustry **A**ssociation (EIA) created the RS-530 specification to detail the pin-out, and define a full set of modem control signals that can be used for regulating flow control and line status. The RS-530 specification defines two types of interface circuits, **D**ata **T**erminal **E**quipment (DTE) and **D**ata **C**ircuit-Terminating **E**quipment (DCE). The Sealevel Systems adapter is a DTE interface.

RS-449

RS-449 (a.k.a. EIA-449) compatibility means that RS-422 signal levels are met, and the pin-out for the DB-25 connector is specified. The EIA created the RS-449 specification to detail the pin-out, and define a full set of modem control signals that can be used for regulating flow control and line status.

RS-485

RS-485 is backwardly compatible with RS-422; however, it is optimized for partyline or multi-drop applications. The output of the RS-422/485 driver is capable of being **Active** (enabled) or **Tri-State** (disabled). This capability allows multiple ports to be connected in a multi-drop bus and selectively polled. RS-485 allows cable lengths up to 4000 feet and data rates p to 10 Megabits per second. The signal levels for RS-485 are the same as those defined by RS-422. RS-485 has electrical characteristics that allow for 32 drivers and 32 receivers to be connected to one line. This interface is ideal for multi-drop or network environments. RS-485 tri-state driver (not dual-state) will allow the electrical presence of the driver to be removed from the line. The driver is in a tri-state or high impedance condition when this occurs. Only one driver may be active at a time and the other driver(s) must be tri-stated. The output modem control signal Request to Send (RTS) controls the state of the driver. Some communication software packages refer to RS-485 as RTS enable or RTS block mode transfer. RS-485 can be cabled in two ways, two wire and four wire mode. Two wire mode does not allow for full duplex communication, and requires that data be transferred in only one direction at a time. For half-duplex operation, the two transmit pins should be connected to the two receive pins (Tx+ to Rx+ and Tx- to Rx-). Four wire mode allows full duplex data transfers. RS-485 does not define a connector pin-out or a set of modem control signals. RS-485 does not define a physical connector.

Appendix C: Direct Memory Access

In many instances it is necessary to transmit and receive data at greater rates than would be possible with simple port I/O. In order to provide a means for higher rate data transfers, a special function called **D**irect **M**emory **A**ccess (DMA) was built into the original IBM PC. The DMA function allows the ACB4 (or any other DMA compatible interface) to read or write data to or from memory without using the Microprocessor. This function was originally controlled by the Intel 8237 DMA controller chip, but may now be a combined function of the peripheral support chip sets (i.e. Chips & Technology or Symphony chip sets).

During a DMA cycle, the DMA controller chip is driving the system bus in place of the Micropro-cessor providing address and control information. When an interface needs to use DMA, it activates a DMA request signal (DRQ) to the DMA controller, which in turn sends a DMA hold request to the Microprocessor. When the Microprocessor receives the hold request it will respond with an ac-knowledge to the DMA controller chip. The DMA controller chip then becomes the owner of the system bus providing the necessary control signals to complete a Memory to I/O or I/O to Memory transfer. When the data transfer is started, an acknowledge signal (DACK) is sent by the DMA controller chip to the ACB4. Once the data has been transferred to or from the ACB4, the DMA controller returns control to the Microprocessor.

To use DMA with the ACB4 requires a thorough understanding of the PC DMA functions . The ACB Developers Toolkit demonstrates the setup and use of DMA with several source code and high level language demo programs. Please refer to the SCC User's Manual for more information.

This page intentionally left blank

Appendix D: Asynchronous and Synchronous Communications

Serial data communications implies that individual bits of a character are transmitted consecutively to a receiver that assembles the bits back into a character. Data rate, error checking, handshaking, and character framing (start/stop bits or sync characters) are pre-defined and must correspond at both the transmitting and receiving ends. The techniques used for serial communications can be divided two groups, *asynchronous* and *synchronous*.

When contrasting asynchronous and synchronous serial communications, the fundamental differences deal with how each method defines the beginning and end of a character or group of characters. The method of determining the duration of each bit in the data stream is also an important difference between asynchronous and synchronous communications. The remainder of this section is devoted to detailing the differences between character framing and bit duration implemented in asynchronous and synchronous communications.

Asynchronous Communications

Asynchronous communications is the standard means of serial data communication for PC compatibles and PS/2 computers. The original PC was equipped with a communication or COM: port that was designed around an 8250 **U**niversal **A**synchronous **R**eceiver **T**ransmitter (UART). This device allows asynchronous serial data to be transferred through a simple and straightforward programming interface. Character boundaries for asynchronous communications are defined by a starting bit followed by a pre-defined number of data bits (5, 6, 7, or 8). The end of the character is defined by the transmission of a pre-defined number of stop bits (usual 1, 1.5 or 2). An extra bit used for error detection is often appended before the stop bits.
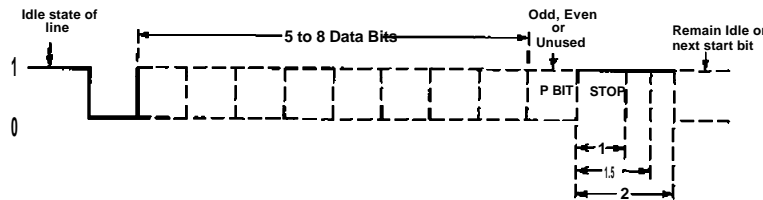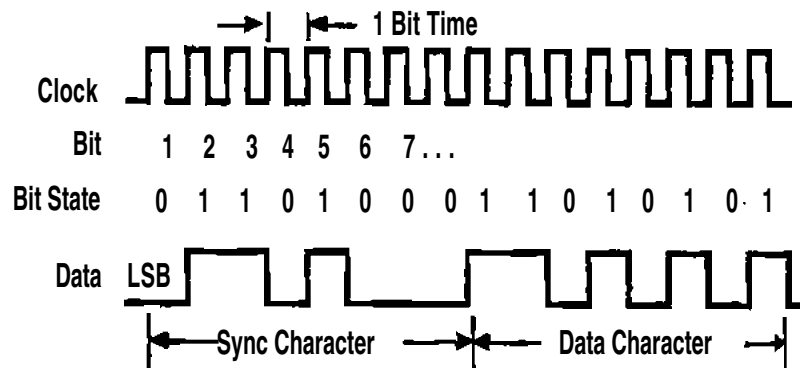

Figure 6: Asynchronous Communications Bit Diagram

This special bit is called the parity bit. Parity is a simple method of determining if a data bit has been lost or corrupted during transmission. There are several methods for implementing a parity check to guard against data corruption. Common methods are called (E)ven Parity or (O)dd Parity. Sometimes parity is not used to detect errors on the data stream. This is referred to as (N)o parity. Because each bit in asynchronous communications is sent consecutively, it is easy to generalize asynchronous communications by stating that each character is wrapped (framed) by pre-defined bits to mark the beginning and end of the serial transmission of the character. The data rate and communication parameters for asynchronous communications have to be the same at both the transmitting and receiving ends. The communication parameters are baud rate, parity, number of data bits per character, and stop bits (i.e. 9600,N,8,1).

Synchronous Communications

Synchronous Communications is used for applications that require higher data rates and greater error checking procedures. Character synchronization and bit duration are handled differently than asynchronous communications. Bit duration in synchronous communications is not necessarily pre-defined at both the transmitting and receiving ends. Typically, in addition to the data signal, a clock signal is provided. This clock signal will mark the beginning of a bit cell on a pre-defined transmission. The source of the clock is predetermined and sometimes multiple clock signals are available. For example, if two nodes want to establish synchronous communications, point A could supply a clock to point B that would define all bit boundaries that A transmitted to B. Point B could also supply a clock to point A that would correspond to the data that A received from B. This example demonstrates how communications could take place between two nodes at completely different data rates. Character synchronization with synchronous communications is also very different than the asynchronous method of using start and stop bits to define the beginning and end of a character. When using synchronous communications a pre-defined character or sequence of characters is used to let the receiving end know when to start character assembly.

Figure 7: Synchronous Communications Bit Diagram

This pre-defined character is called a sync character or sync flag. Once the sync flag is received, the communications device will start character assembly. Sync characters are typically transmitted while the communications line is idle or immediately before a block of information is transmitted. To illustrate with an example, let's assume that we are communicating using eight bits per character. Point A is receiving a clock from point B and sampling the receive data pin on every upward clock transition. Once point A receives the pre-defined bit pattern (sync flag), the next eight bits are assembled into a valid character. The following eight bits are also assembled into a character. This will repeat until another pre-defined sequence of bits is received (either another sync flag or a bit combination that signals the end of the text, e.g., EOT). The actual sync flag and protocol varies depending on the sync format (SDLC, BISYNC, etc.).

For a detailed explanation of serial communications, please refer to the book *Technical Aspects of Data Communications* by John E. McNamara, published by Digital Press (DEC) 1982.

Appendix E: ACB Developer Toolkit Diskette and ACB Resource Kit

The ACB Developer Toolkit diskette provides sample software and technical insight to aid in the development of reliable applications and device drivers for the ACB family of communication cards. The goal in publishing this collection of source code and technical information is two-fold. First is to provide the developer with ample information to develop ACB based applications. Second is to provide a channel for suggestions into the technical support efforts. The ACB Resource Kit provides a brief overview of the ACB product line and is available at your request. Topics concerning applications and integration are covered to provide a complete overview of the versatile ACB family. During ACB development, if any questions, comments, or suggestions arise, please contact Technical Support at the numbers listed at the end of this manual.

This page intentionally left blank

Appendix F: Silk-Screen
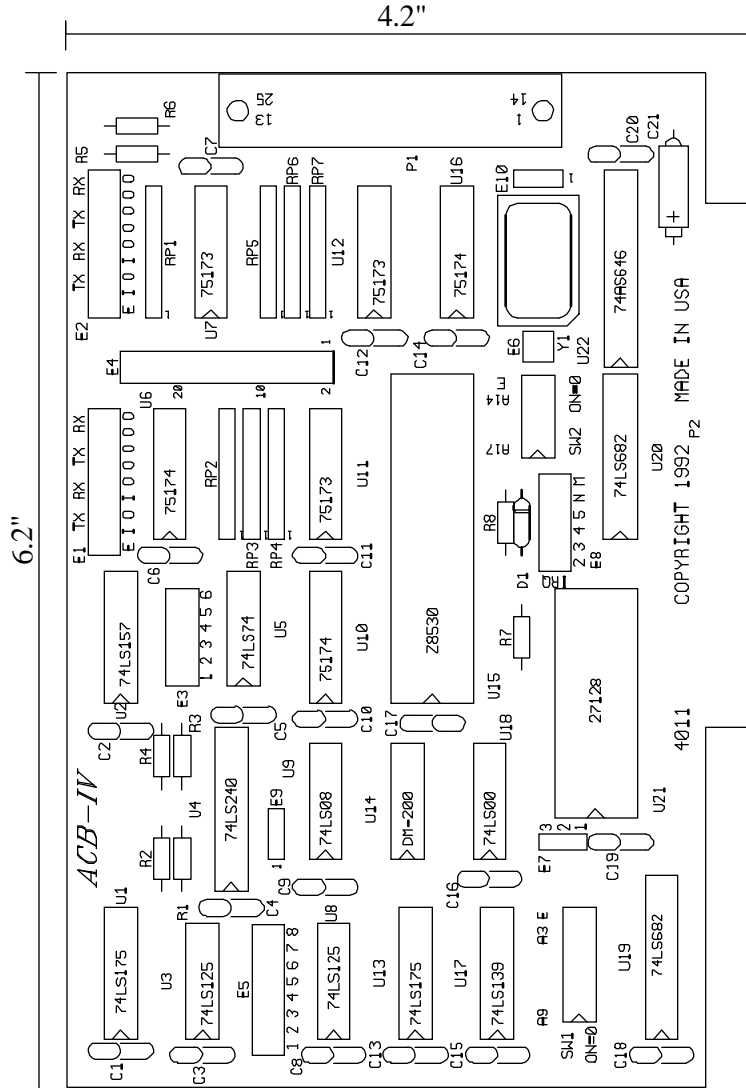
This page intentionally left blank

Declaration of Conformity

INDUSTRIAL COMPUTER SOURCE®

6260 Sequence Drive
San Diego, CA 92121-4371
(800) 523-2320

Industrial Computer Source declares under its own and full responsibility that the following products are compliant with the protection requirements of the 89/336/EEC directives.

Only specific models listed on this declaration and labeled with the CE logo are CE compliant.

ACB4

Conformity is accomplished by meeting the requirements of the following European harmonized standards:

EN 50082-1:1992   EMC Generic Immunity Standard
EN 55022:1987   Limits & Methods of measurement of interference characteristics
of IT Equipment
EN 60 950   Safety of Information Technology Equipment Including
Electrical Business Equipment

Information supporting this declaration is contained in the applicable Technical Construction file available from:

INDUSTRIAL COMPUTER SOURCE EUROPE*

Z.A. de Courtaboeuf
16, Avenue du Québec
B.P. 712
91961 LES ULIS Cedex

August 28, 1997
San Diego, CA

Mr. Steven R. Peltier
President & Chief Executive Officer

BUG REPORT

While we have tried to assure this manual is error free, it is a fact of life that works of man have errors. We request you to detail any errors you find on this BUG REPORT and return it to us. We will correct the errors/problems and send you a new manual as soon as available. Please return to:

INDUSTRIAL COMPUTER SOURCE ®

Attn: Documentation Department
P. O. Box 910557
San Diego, CA 92121-0557

Your Name: _____

Company Name: _____

Address 1: _____

Address 2: _____

Mail Stop: _____

City: _____ State: _____ Zip: _____

Phone: (_____) _____

Product: **ACB4**

Manual Revision: **00750-104-15C**

Please list the page numbers and errors found. Thank you!