

Model ACB5 Product Manual

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FORWARD

This product manual provides information to install, operate and or program the referenced product(s) manufactured or distributed by Industrial Computer Source. The following pages contain information regarding the warranty and repair policies.

Technical assistance is available at: 1-800-480-0044.

Manual Errors, Omissions and Bugs: A "Bug Sheet" is included as the last page of this manual. Please use the "Bug Sheet" if you experience any problems with the manual that requires correction.

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In order to receive refund on a product purchase price, the product must not have been damaged by the customer or by the common carrier chosen by the customer to return the goods, and the product must be returned complete (meaning all manuals, software, cables, etc.) within 30 days of receipt and in as-new and resalable condition. The **Return Procedure** must be followed to assure prompt refund.

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Product returned *after* 30 days, and *before* 90 days, of the purchase will be subject to a **minimum** 20% restocking charge and any charges for damaged or missing parts.

Products not returned within 90 days of purchase, or products which are not in as-new and resaleable condition, are not eligible for credit return and will be returned to the customer.

Limited Warranty

One year limited warranty on all products sold with the exception of the "Performance Series" I/O products, which are warranted to the original purchaser, for as long as they own the product, subject to all other conditions below, including those regarding neglect, misuse and acts of God. Within one year of purchase, Industrial Computer Source will repair or replace, at our option, any defective product. At any time after one year, we will repair or replace, at our option, any defective "Performance Series" I/O product sold. This does not include products damaged in shipment, or damaged through customer neglect or misuse. Industrial Computer Source will service the warranty for all standard catalog products for the first year from the date of shipment. After the first year, for products not manufactured by Industrial Computer Source, the remainder of the manufacturer's warranty, if any, will be serviced by the manufacturer directly.

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The limited warranty is void if the product has been subjected to alteration, neglect, misuse, or abuse; if any repairs have been attempted by anyone other than Industrial Computer Source or its authorized agent; or if the failure is caused by accident, acts of God, or other causes beyond the control of Industrial Computer Source or the manufacturer. Neglect, misuse, and abuse shall include any installation, operation, or maintenance of the product other than in accordance with the owners' manual.

No agent, dealer, distributor, service company, or other party is authorized to change, modify, or extend the terms of this Limited Warranty in any manner whatsoever. Industrial Computer Source reserves the right to make changes or improvements in any product without incurring any obligation to similarly alter products previously purchased.



Shipments not in compliance with this Guarantee and Limited Warranty Return Policy will not be accepted by Industrial Computer Source.

Return Procedure

For any Limited Warranty or Guarantee return, please contact Industrial Computer Source's Customer Service at **1-800-480-0044** and obtain a Return Material Authorization (RMA) Number. All product(s) returned to Industrial Computer Source for service or credit **must** be accompanied by a Return Material Authorization (RMA) Number. Freight on all returned items **must** be prepaid by the customer who is responsible for any loss or damage caused by common carrier in transit. Returns for Warranty **must** include a Failure Report for each unit, by serial number(s), as well as a copy of the original invoice showing date of purchase.

To reduce risk of damage, returns of product must be in an Industrial Computer Source shipping container. If the original container has been lost or damaged, new shipping containers may be obtained from Industrial Computer Source Customer Service at a nominal cost.

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Some *Sales Items* and *Customized Systems* are **not** subject to the guarantee and limited warranty. However in these instances, any deviations will be disclosed prior to sales and noted in the original invoice. *Industrial Computer Source reserves the right to refuse returns or credits on software or special order items.*

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Chapter 1: Installation

The ACB5 can be installed in any of the PC expansion slots, excluding J8 on the "XT" and Portable. Remove the PC case, remove the blank metal slot cover, and insert the board. Replace the screw, replace the case, and installation is complete.

NOTE:

Be sure to set the address and jumper options before installation.

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Chapter 2: Address Selection

The ACB5 occupies 8 consecutive I/O locations. A dip-switch (SW1) is used to set the base address for these locations. Be careful when selecting the base address as some selections conflict with existing PC ports. The following table shows several examples that usually do not cause a conflict.

Address	Binary	Switch Position Settings						
	A9 A0	1	2	3	4	5	6	7
280-287	10 1000 0XXX	OFF	ON	OFF	ON	OFF	ON	ON
2A0-2A7	10 1010 0XXX	OFF	ON	OFF	ON	ON	ON	ON
388-38F	11 1000 1XXX	OFF	OFF	OFF	ON	OFF	ON	OFF
3A0-3A7	11 1010 0XXX	OFF	OFF	OFF	ON	OFF	ON	ON
1A0-1A7	01 1010 0XXX	ON	OFF	OFF	ON	OFF	ON	ON
2F8-2FF	10 1111 1XXX	OFF	ON	OFF	OFF	OFF	OFF	OFF
3F8-3FF	11 1111 1XXX	OFF	OFF	OFF	OFF	OFF	OFF	OFF
320-327	11 0010 0XXX	OFF	OFF	ON	ON	OFF	ON	ON
238-23F	10 0011 1XXX	OFF	ON	ON	ON	OFF	OFF	OFF

Table 2-1: ACB5 Dip-Switch Settings

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If you do not see an address in the table that is compatible with your software, you can determine the switch setting for a particular address by using the table below. The following table shows the correlation between the Dip-switch Setting and the Address Bits used to determine the Base Address. In the example below, the address 300 Hex through 307 hex is selected. $300 \text{ Hex} = 11\ 000\ 0XXX$ in Binary Representation

Switch Position	Address Line	Example: 300 Hex	Switch
1	A9	1	OFF
2	A8	1	OFF
3	A7	0	ON
4	A6	0	ON
5	A5	0	ON
6	A4	0	ON
7	A3	0	ON

Table 2-2: ACB5 Dip-Switch Settings

Note that setting the switch "on" or "closed" corresponds to a "0" in the address, while leaving it "off" or "open" corresponds to a "1".

The relative I/O address of the ACB5 registers are as follows:

- Base+0 Channel A Data Port
- Base+1 Channel A Control Port
- Base+2 Channel B Data Port
- Base+3 Channel B Control Port
- Base+4
 Board Control/Status Port

Where "Base" is the selected board base address.

Chapter 3: Option Selection

The ACB5 contains several jumper straps which must be set for proper operation.

E1 and E2: Selects DMA Mode of Operation. Channel A of the SCC can be run in Half Duplex or Full Duplex DMA. Full Duplex means that the DMA can be used for simultaneous transmit and receive. Half Duplex DMA means that you can either transmit, or receive with DMA. You can use both Channels A and B, in Half Duplex Mode, to transmit or receive, but not at the same time. The various options and E2 and E1 jumper settings are as follows.

NOTE:

If the DMA is not used, remove all of the jumpers on E1 and E2.



E1 Positions 7 and 8: selects whether the DMA Tri-State Drivers are enabled permanently, or whether the DMA enable control port bit is used to enable the DMA hardware request and acknowledge signals. Removing the jumper disables the driver and no DMA can be performed. Note that the power on reset signals resets, or disables the DMA enable signal.

Option	ption Jumpers on E2 Jumpers on E1		Program 8530		
No DMA Channel A or B	A Channel A or B None None		None		
	Single Channel DMA (H	alf Duplex only)			
CH A DMA CH 1 Half Duplex CH B No DMA	4,6	4	WAIT/REQ A		
CH A DMA CH 3 Half Duplex CH B No DMA	4,5	2	WAIT/REQ A		
CH B DMA CH 1 Half Duplex CH A No DMA	6 only	3,5	WAIT/REQ A		
CH B DMA CH 3 Half Duplex CH A No DMA	5 only	1,5	WAIT/REQ A		
	Both DMA Channels (1	and 3) Selected			
CH A DMA CH 1 Half Duplex CH B DMA CH 3 Half Duplex	1,3	1,4,5	WAIT/REQ A WAIT/REQ B		
CH A DMA CH 3 Half Duplex CH B DMA CH 1 Half Duplex	1,2	2,3,5	WAIT/REQ A WAIT/REQ B		
Full Duplex Channel A with both DMA Channels 1 and 3					
CH A DMA CH 1 Receive Data CH A DMA CH 3 Transmit Data	1,4	1,4,6	WAIT/REQ A DTR/REQ A		
CH A DMA CH 3 Receive Data CH A DMA CH 1 Transmit Data	1,4	2,3,6	WAIT/REQ A DTR/REQ A		

Table 3-1: Channels and Jumpers

E3: selects the interrupt request line for the port. The diagram below shows which IRQ signal corresponds to which jumper position. If no interrupt is desired, remove the jumper. The factory default setting for E3 is" "5" and "M".



EPROM Usage

The EPROM socket on the ACB5 is provided for convenience only and does not affect the communcation functions of the board in any way. If the Eprom is not used, the socket should be disabled (dip-switch SW2 position 5 off). The following table shows several EPROM base address examples.

The EPROM is a 27128 device occupying 16K bytes of memory at or obove C800 Hex to be recognized by the PC on boot up. Address lines A19, and A18 are always a binary 1, forcing a selection of C000 Hex or greater.

Address		Address		Switch position setting (SW1)				1)
	A17	A16	A15	A14	1	2	3	4
C000-C3FF	0	0	0	0	ON	ON	ON	ON
C400-C7FF	0	0	0	1	ON	ON	ON	OFF
C800-C9FF	0	0	1	0	ON	ON	OFF	ON
D000-D3FF	0	1	0	0	ON	OFF	ON	ON
D4000-D7FF	0	1	0	1	ON	OFF	ON	OFF
D800-DBFF	0	1	1	0	ON	OFF	OFF	ON
E000-E3FF	1	0	0	0	OFF	ON	ON	ON
E400-E7FF	1	0	0	1	OFF	ON	ON	OFF

Table 3-2: EPROM Address Examples

Note: Some "AT" class machines cannot use address E000 and above.

Switch position 5 enables and disables the EPROM socket. The default setting is with the EPROM socket disabled. The ACB5 will be shipped with the dip-switch in the configuration illustrated in Figure 3-2.

Π			ON
			OFF
1	23	4	5

Figure 3-1: Dip-Switch Illustration (SW2)

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Chapter 4: Technical Description

ACB5 Specifications

The ACB5 Advanced Communications Board provides the PC/XT/AT with two high speed sync/ async ports. The ACB5 can be used in a variety of sophisticated communications applications such as SDLC, HDLC, X .25, and high speed async.

Features Include:

- Two Channels of Sync/Async communications using 85230 SCC
- DMA supports data rate greater than 1 million bps (Bits per second)
- Selectable Port Address, IRQ level (2,3,4,5) and DMA Channel (1 or 3)
- V.35 interface with full modem control
- Supports TD, RD, RTS, CTS, DRS, TXC, RXC, and LT signals.
- On-Board EPROM socket (16K or 128K byte)
- Software programmable baud rate

The ACB5 utilizes the Zilog 85230 Enhanced Serial Communications Controller (ESCC). This chip features programmable baud rate, data format, interrupt control, and DMA control. Refer to the Zilog Micro-communications Handbook or the Serial Communication Controller Technical Reference for details on programming the chip.

CCIT V.35

The Comite Consultatif Internationale de Telegraphie et Telephonie also known as the CCIT is the agency that set the V.35 standard. V.35 specifies an electrical, mechanical, and physical interface that is used extensively by high-speed digital carriers such as AT&T Dataphone Digital Service (DDS). CCIT V.35 is an international standard that is often referred to as "Data Transmission at 48 Kbps Using 60 - 108 KHz Group-Band Circuits." CCIT V.35 electrical characteristics are a combination of unbalanced voltage and balanced current mode signals. Data and clock signals are balanced current mode circuits. These circuits typically have voltage levels from 0.5 Volts to -0.5 Volts (1 Volt differential). The modem control signals are unbalanced signals and are compatible with RS-232. The physical connector is a 34-pin connector that supports 24 data, clock and control signals. The physical connector is defined in the ISO-2593 standard. CCIT V.35 is implemented with both DTE and DCE interfaces, the ACB5 is implemented using the DTE interface. The ACB5 will not generate a clock signal without a modification, because the CCIT V.35 specification does not specify a clock output signal for a V.35 DTE. If an output clock signal is required for the V.35 interface, please call Industrial Computer Source's Technical Support. The ACB5 is compatible with CCIT V.36 and V.37.



Input Port Bits

DSR A: 1=OFF, 0=ON DSR B: 1=OFF, 0=ON

Function	Program Code	Comment
Turn ON CH A LT	Out Base+4, XXXX X1XX	1 Turns LT ON
Turn ON CH B LT	Out Base+4, XXX1 XXXX	0 Turns LT OFF
Turn OFF CH A LT	Out Base+4, XXXX X0XX	1 Turns LT ON
Turn OFF CH B LT	Out Base+4, XXX0 XXXX	0 Turns LT OFF
Enable DMA Drivers	Out Base+4, 1XXX XXXX	1 Turns DMA ON
Disable DMA Drivers	Out Base+4, 0XXX XXXX	0 Turns DMA OFF
Test CH A DSR	In Base+4, MASK=0000 0001	1 Means DSR OFF
Test CH B DSR	In Base+4, MASK=0000 0010	0 Means DSR ON

Table 4-1: ACB5 Program Code

Note that normal programming technique would include keeping a memory image to the output port control word and then setting or resetting the appropriate bits only, so as not to alter any other port bits while changing a bit.

NOTE:

Assembly language programs should not do two successive I/O accesses, as this violates the 85230 ESCC recovery time specification. Please refer to the 85230 technical reference for more details.

	Correct		Incorrect
•	MOV DX, 03EOH	•	MOV DX, 03E0H
•	OUT DX, AL	•	OUT DX, AL
•	JMP SHORT, \$+2	•	OUT DX, AH
•	OUT DX, AH		

Direct Memory Access (DMA) can be used to transfer data at very high rates. This requires extensive programming and a very good understanding of the operation of the PC hardware. The software examples provided on diskette demonstrate the setup and use of DMA. Refer to the ACB Toolkit software for applications examples (with source code) to help in your initial software development.

The clocks (Transmit and Receive) are supplied to the board by the modem or channel bank. The Buad rate can be set internally in the chip if desired. The oscillator supplied with the board is 7.3728 megahertz (MHz). Other values may be substituted to achieve a deferent Baud rate.

Signal Name			DB-15 Pin#	V.35 Pin #	Mode
GND	Ground		8	В	
RDB	RX+	Receive Positive	4	Т	Input V.35
RDA	RX-	Receive Negative	11	R	Input V.35
CTS		Clear to Send	5	D	Input RS-232
DSR		Data Set Ready	6	Е	Input RS-232
DCD		Data Carr. Detect	7	F	Input RS-232
TDB	TX+	Transmit Positive	2	S	Output V.35
TDA	TX-	Transmit Negative	9	Р	Output V.35
RTS		Req. to Send	3	С	Output RS-232
TXCB	TXC+	Transmit Clock Pos.	12	AA	Input V.35
TXCA	TXC-	Transmit Clock Neg.	10	Y	Input V.35
RXCB	RXC+	Receive Clock Pos.	13	Х	Input V.35
RXCA	RXC-	Receive Clock Neg.	14	V	Input V.35
LT		Line test	15	K	Output for Test

Table 4-2: Transmit and Receive

How to remain CE Compliant

In order for machines to remain CE compliant, only CE compliant parts may be used. To keep a chassis compliant it must contain only compliant cards, and for cards to remain compliant they must be used in compliant chassis. Any modifications made to the equipment may affect the CE compliance standards and should not be done unless approved in writing by Industrial Computer Source.

The Model ACB5 is designed to be CE Compliant when used in an CE compliant chassis. Maintaining CE Compliance also requires proper cabling and termination techniques. The user is advised to follow proper cabling techniques from sensor to interface to ensure a complete CE Compliant system. Industrial Computer Source does not offer engineering services for designing cabling or termination systems. Although Industrial Computer Source offers accessory cables and termination panels, it is the user's responsibility to ensure they are installed with proper shielding to maintain CE Compliance.

Declaration of Conformity



6260 Sequence Drive San Diego, CA 92121-4371 (800) 523-2320

Industrial Computer Source declares under its own and full responsibility that the following products are compliant with the protection requirements of the 89/336/EEC directives.

Only specific models listed on this declaration and labeled with the CE logo are CE compliant.

ACB5

Conformity is accomplished by meeting the requirements of the following European harmonized standards:

EN 50082-1:1992	EMC Generic Immunity Standard
EN 55022:1987	Limits & Methods of measurement of interference characteristics
	of IT Equipment
EN 60 950	Safety of Information Technology Equipment Including
	Electrical Business Equipment

Information supporting this declaration is contained in the applicable Technical Construction file available from:

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